



Increased flexibility and power-production from biomass through material development and corrosion prediction





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Goal

The overall goal of the project is to increase the efficiency and flexibility/predictability of power generation from biomass.

The scientific goals of the project:

- Determine the applicability and ***limitations of aluminium*** oxide forming materials for improved biomass conversion effect, as well as ***their comparison*** with ***existing materials***.
- Scale up ***lab-probe-fixed installation*** tests - predict impact of e.g. material and temperature on lifetime of key components. Implement ***thermodynamic-kinetic modelling*** of oxidation in complex environments.

Strategy

INCREASED POWER PRODUCTION FROM BIOMASS

Alumina forming materials – biomass environment

INCREASED FLEXIBILITY – BIOMASS POWER PRODUCTION

Scale up lab-probe-fixed installation – biomass environment

Strategy

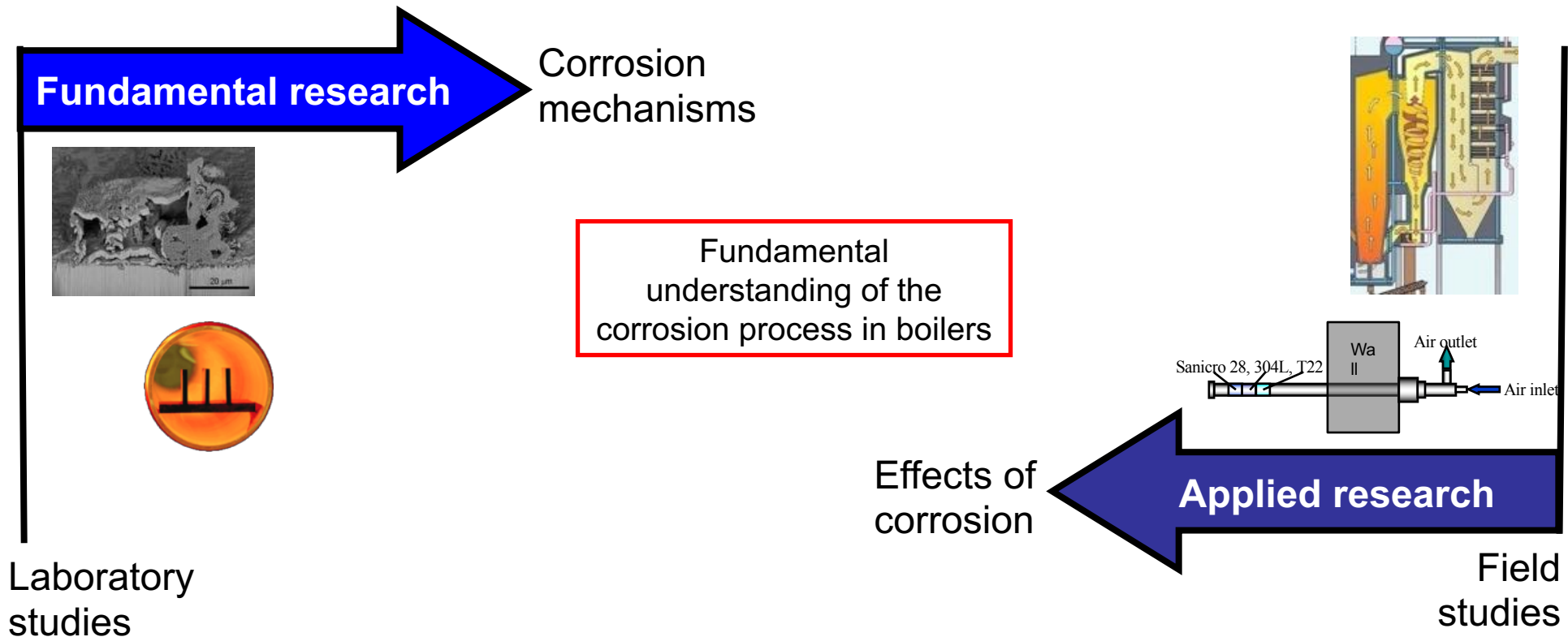
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Alumina forming materials – biomass environment

INCREASED FLEXIBILITY – BIOMASS POWER PRODUCTION

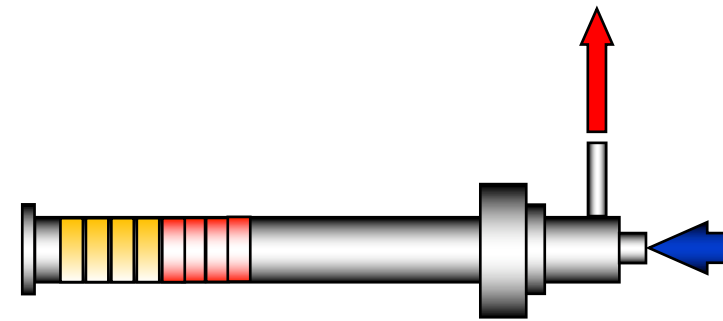
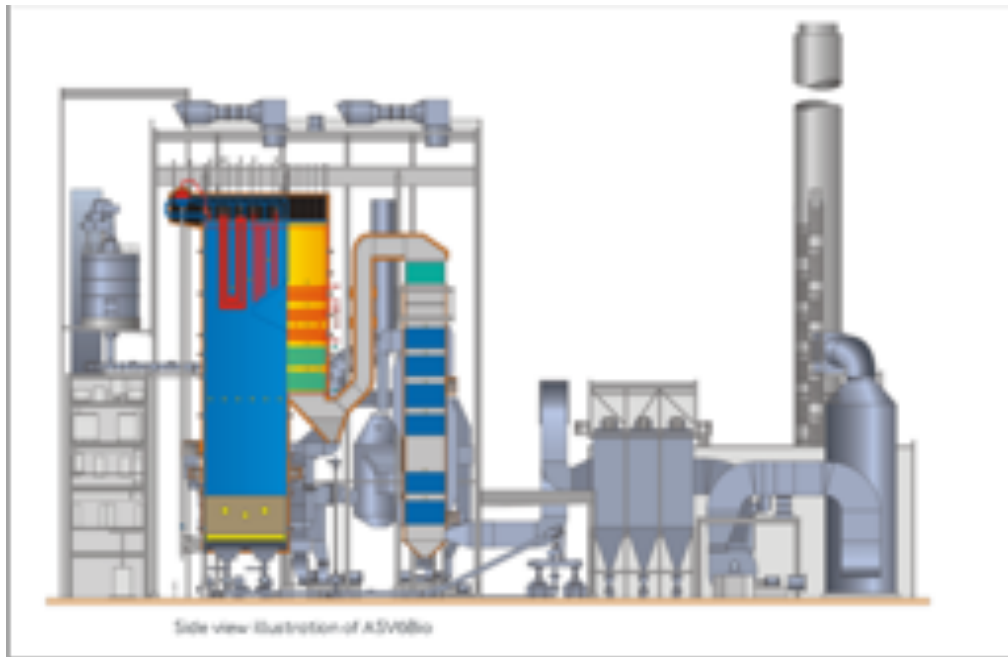
Scale up lab-probe-fixed installation – biomass environment

Research strategy – a two pronged approach



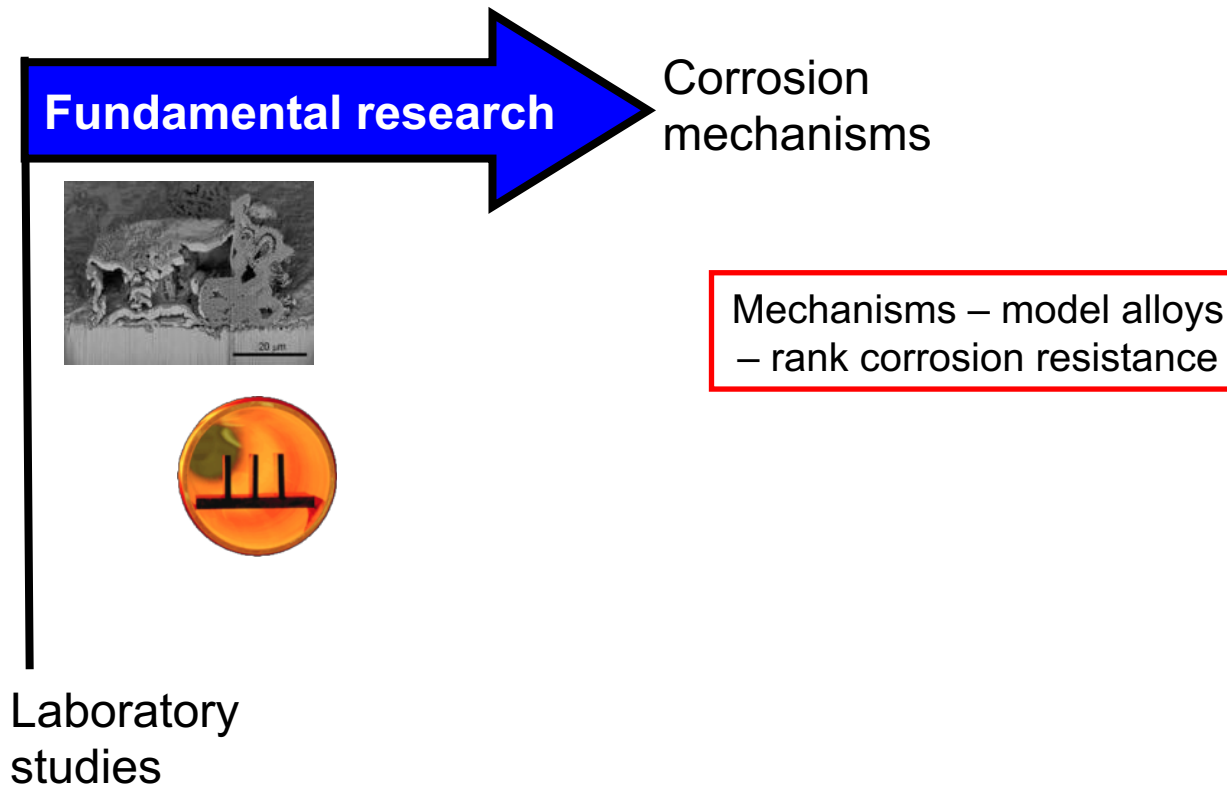
Collaboration with HTC1a

Biomass – characterize the deposits



Characterize the environment

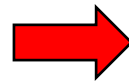
Research strategy – a two pronged approach



Collaboration with HTC1a

Strategy – model alloys

Tailor made model alloys



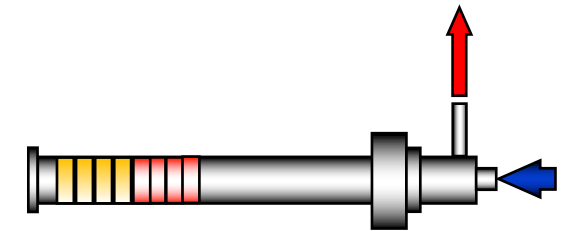
Ranking model alloys



Lab –
collaboration
with HTC1a

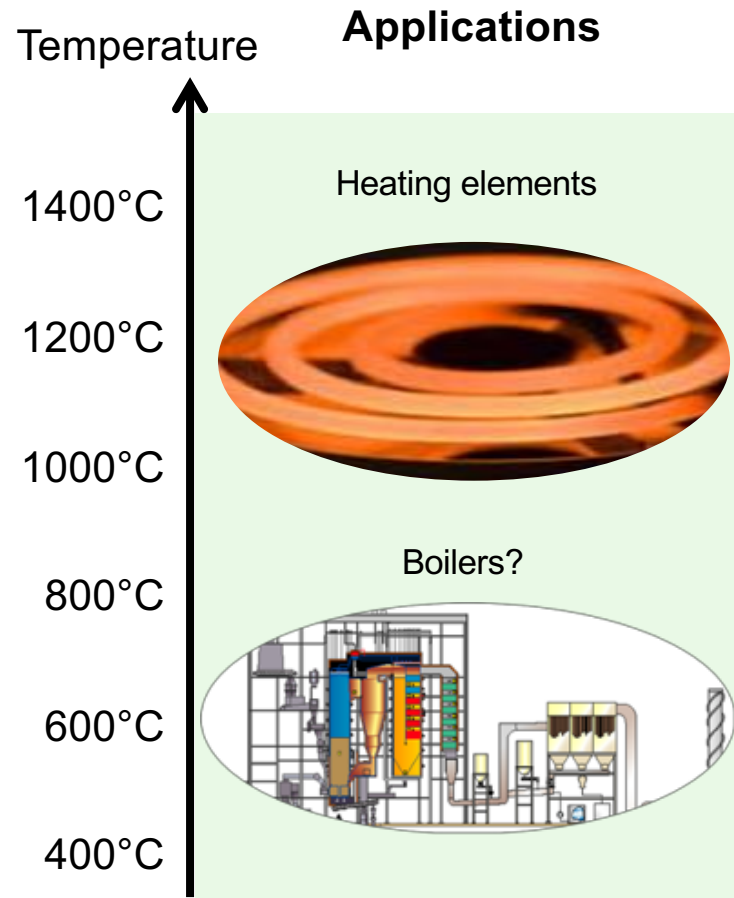


Most promising model alloys



Corrosion tests in
the boiler

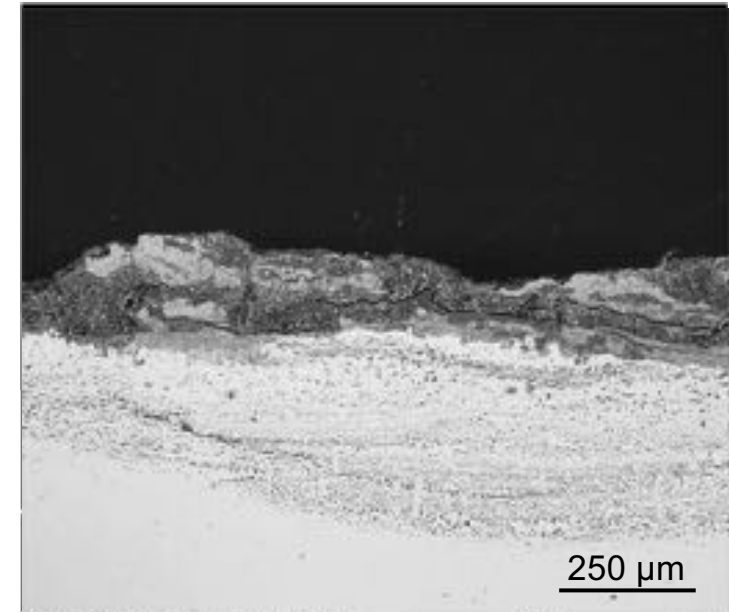
Challenges with FeCrAl alloys



An α -alumina scale forms at temperatures above $\sim 900^\circ\text{C}$ that protects the alloy

At lower Temperatures

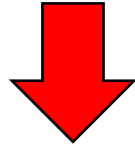
- Metastable forms of alumina may form
- Not as protective as α -alumina



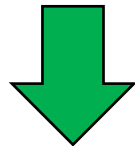
Different stages of oxidation:

- Primary protection

- Thin protective oxides
 - Chromia
 - Alumina



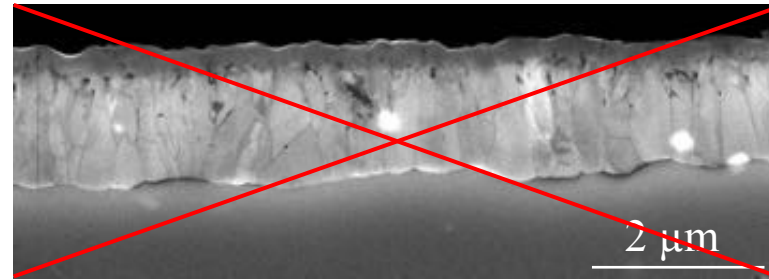
Breakaway oxidation



- Secondary Protection

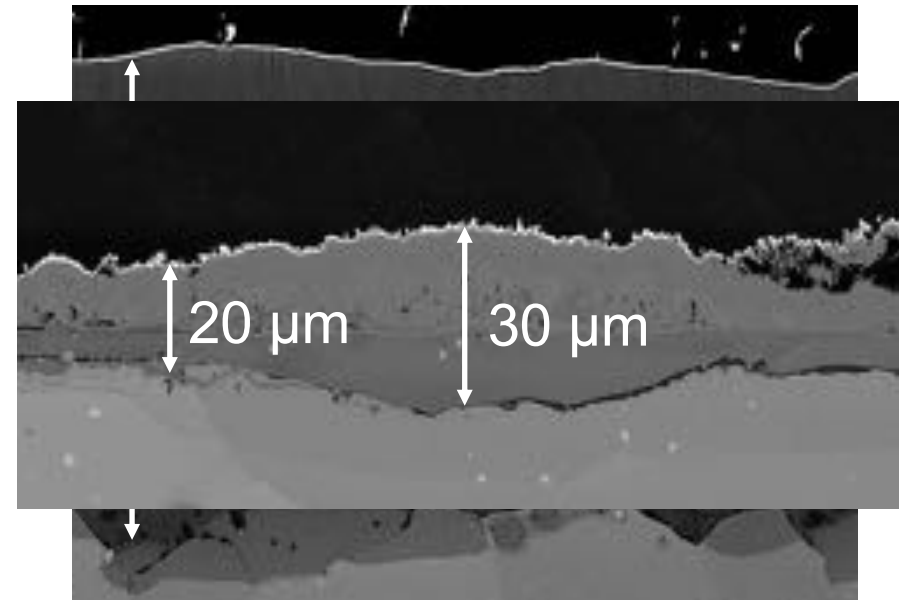
- Iron-rich oxide

Performed at the physics department at Chalmers



1.5 μm thick $\alpha\text{-Al}_2\text{O}_3$ scale

Alloy



Strategy – model alloys

- Most promising model alloys made into probe rings and tested in the boiler.
- Best primary AND secondary protection!
- Compare oxidation resistance with existing materials

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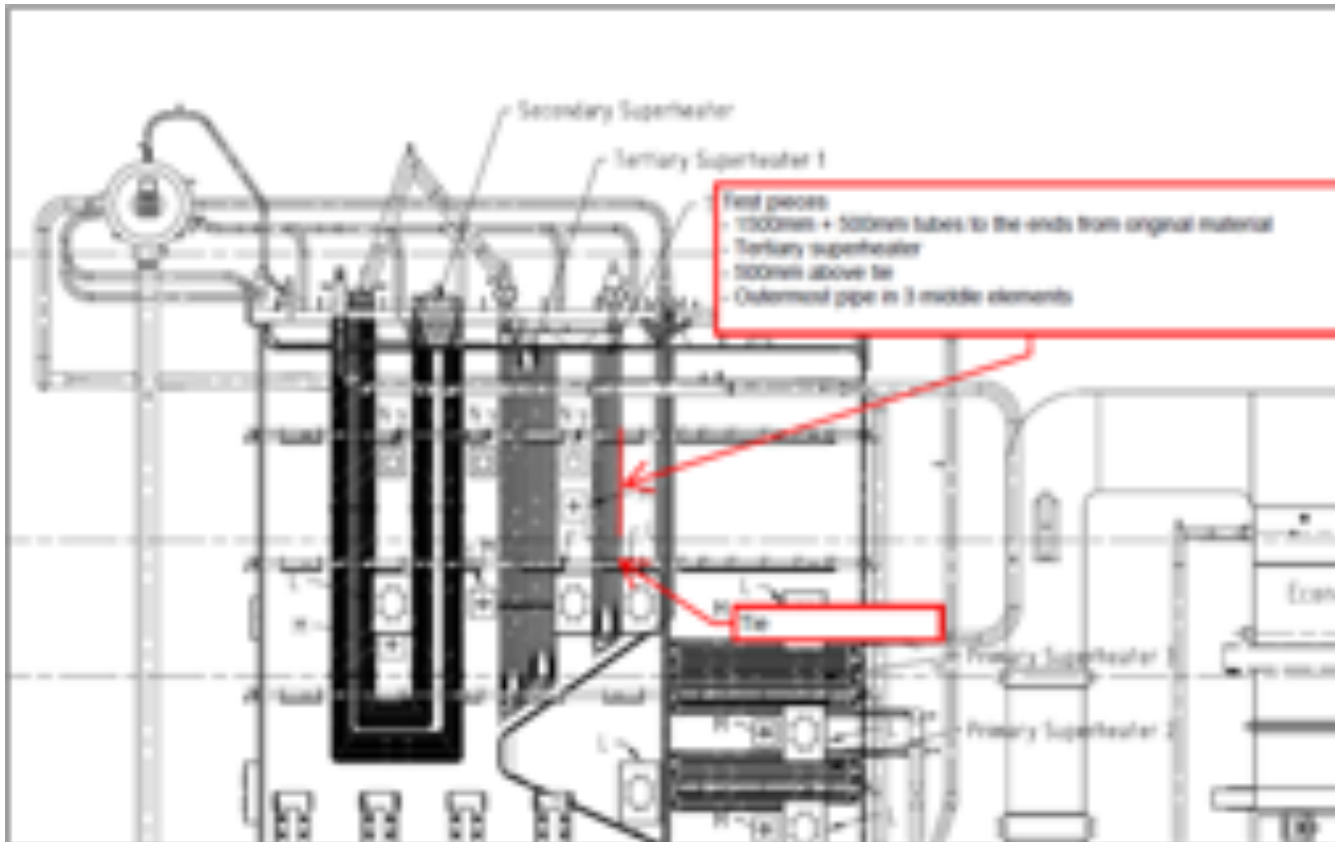
INCREASED FLEXIBILITY – BIOMASS POWER PRODUCTION

Scale up lab-probe-fixed installation – biomass environment

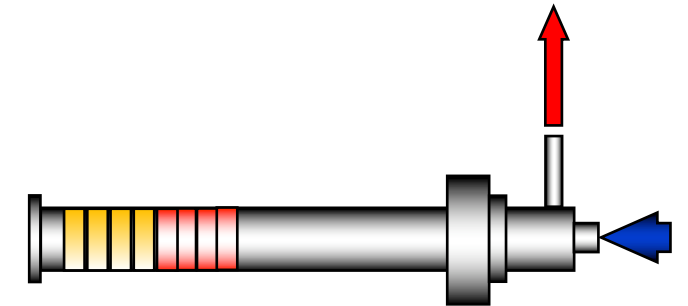
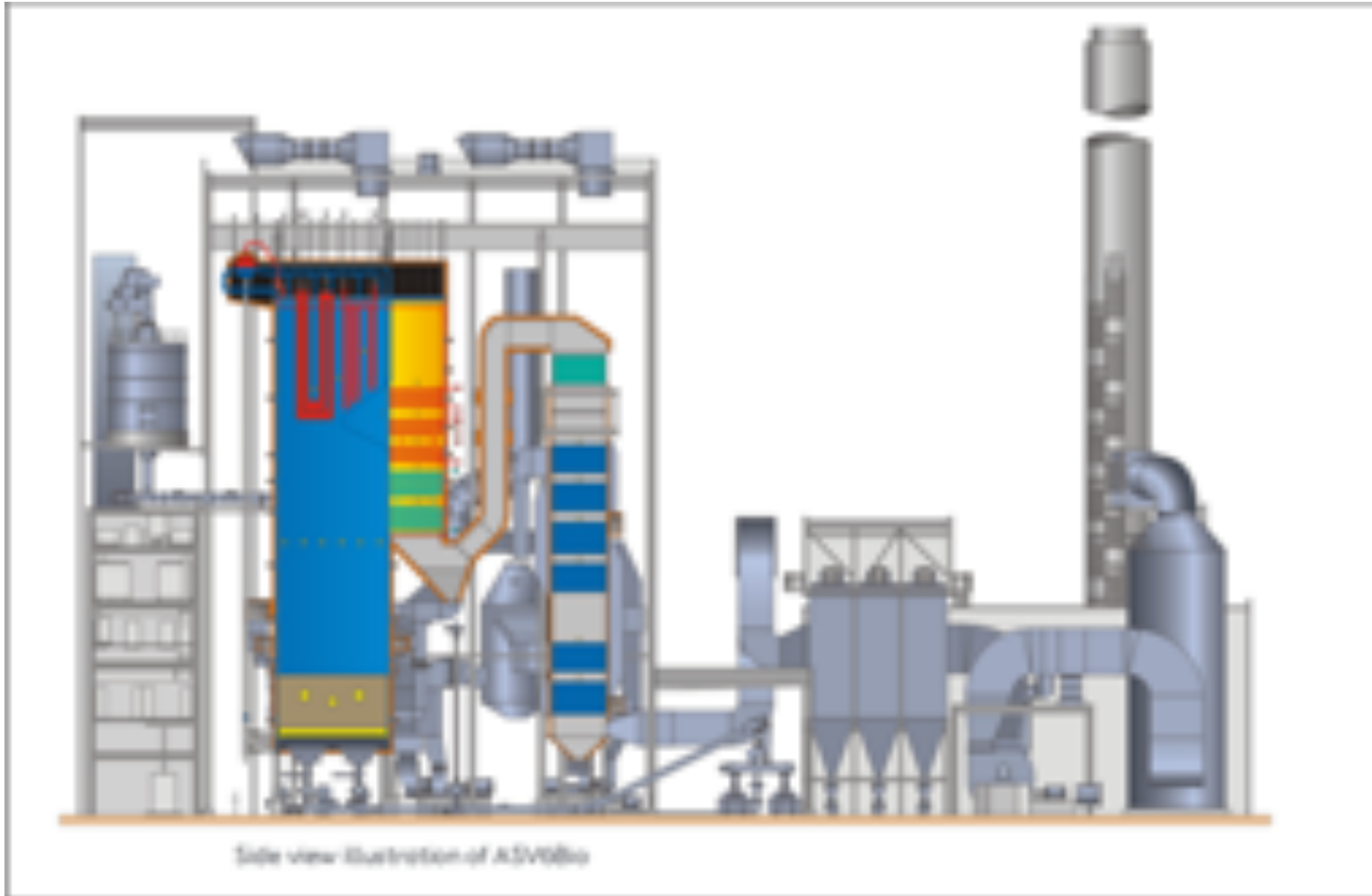
New boiler - Superheater test tube installations



- Four test tube materials to be installed to the tertiary superheater
- Straight tubes, hottest part of the tertiary superheater
- Installation during September 2018

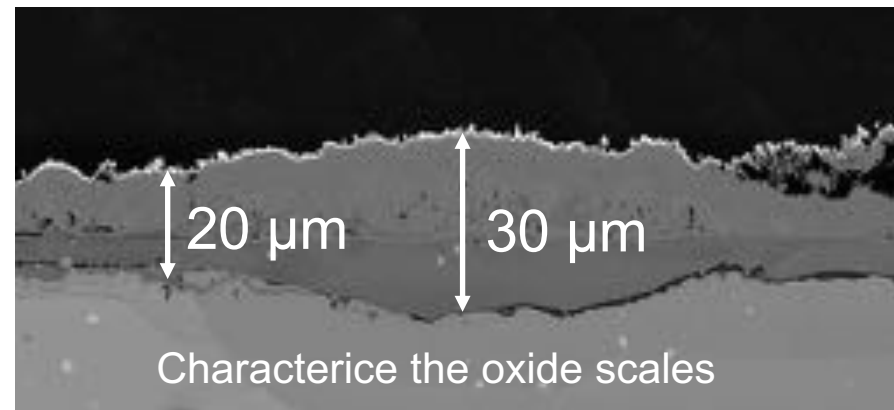
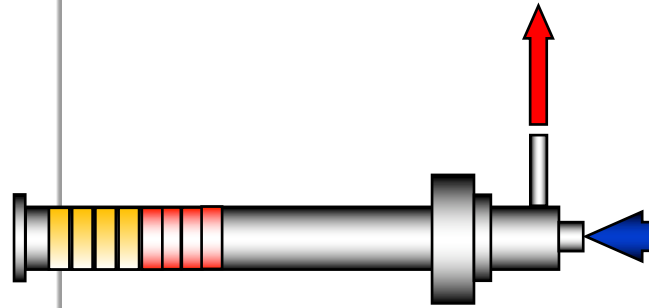
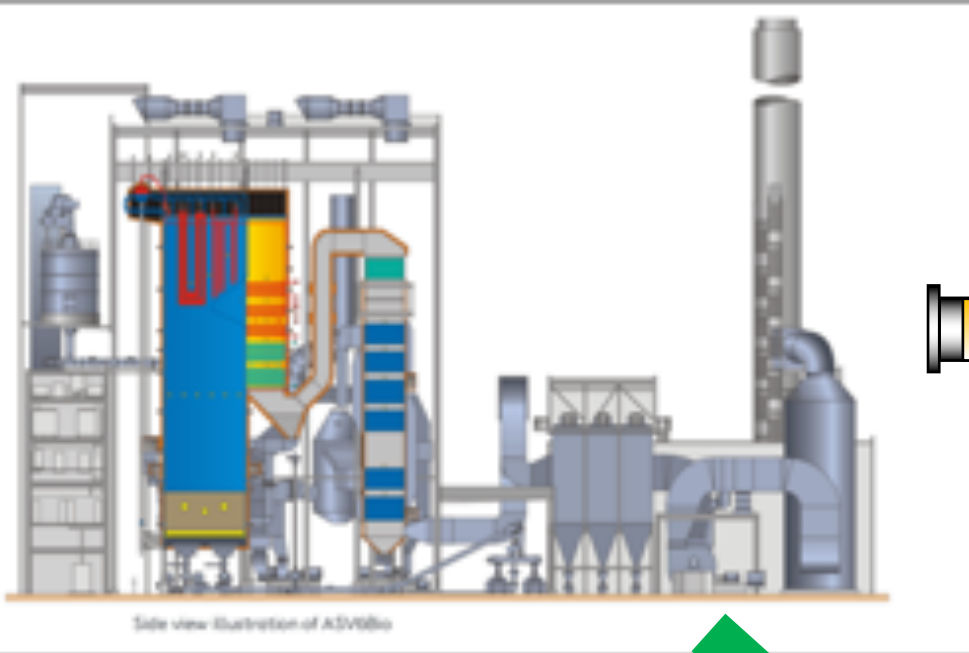


Characterize the oxide microstructure in lab/probe/fixed installed samples – modelling perspective

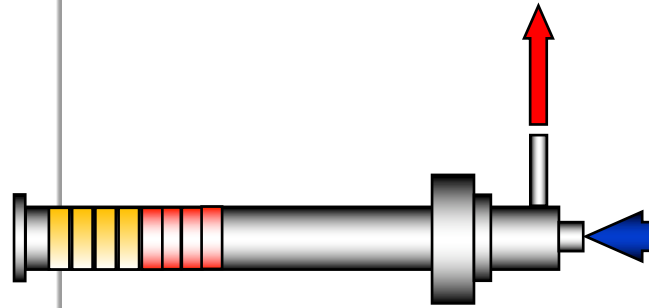
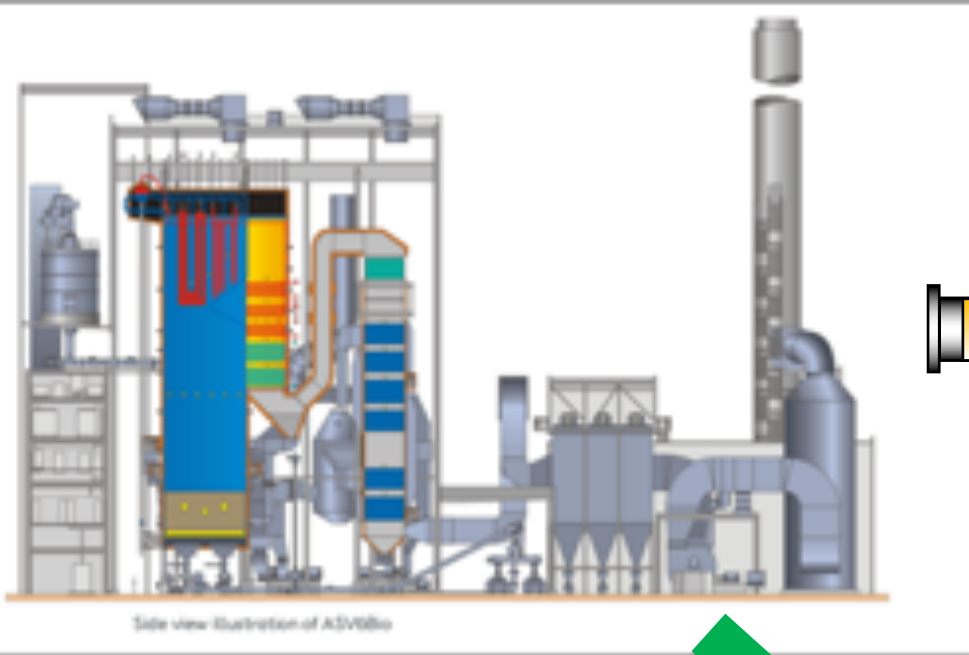


Samples of same material - probe

Characterize the oxide microstructure in lab/probe/fixed installed samples – modelling perspective

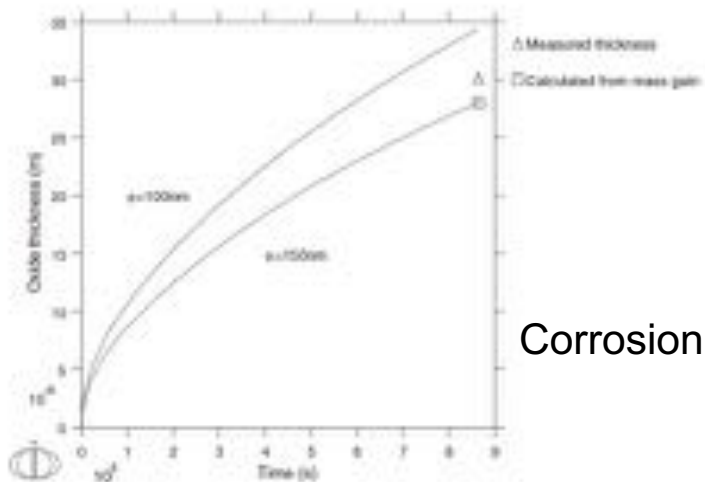
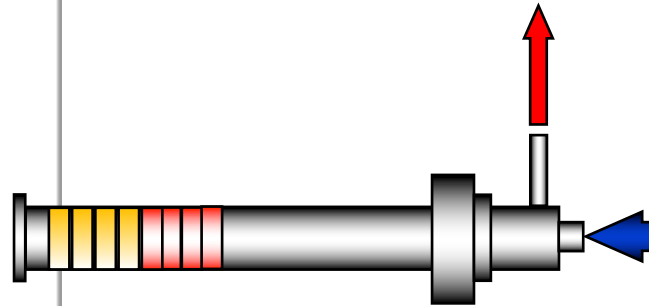
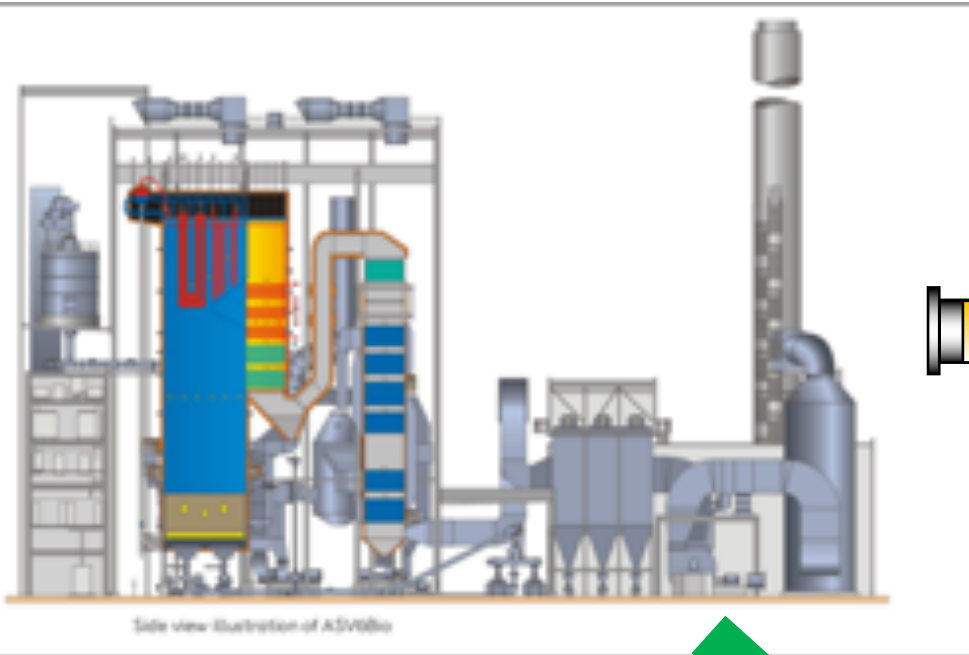


Characterize the oxide microstructure – modelling perspective



Model the oxide scales

Characterize the oxide microstructure – modelling perspective



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